Creating a CR-IOO Profile in Cura 4.0

From the menu, select Settings > Printer > Add A Printer...

C Ultimaker Cura File Edit View Settings Extensions Preferences Help Network enabled printers Printer PREPA Extruder 1 ۲ Local printers Profile • Creality CR-100 Configure setting visibility... Creality CR-100 #2 Creality Ender-2 Add Printer... Manage Printers...

Choose "Add a non-networked printer", find "Creality3D" in the printer list & select the "Creality CR-10".

	Add a printer	
Add a network	ed printer	
Add a non-netv	worked printer	
 Creality3D 		
Creality CF	R-10	
O Creality CF	-10 Mini	
Creality CF	₹-10S	
O Creality CF	₹-10S Pro	
Creality CF	{-1054	
Creality CF	8-20	
O Creality CF	R-20 Pro	
Creality CF	₹-X	
Creality En	Ider-2	
Creality En	ider-3	
Creality En	ider-4	
0		
> Cubicon		

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Rename the printer to "Creality CR-100" & press the "Add" button.

ame Creality CR-100	Printer name
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Finally, adjust the print area & de-select the heated bed type, as pictured below.

	Machin	e Settings		
Printer		Extruder 1		
Printer Settings		Printhead Settings		
X (Width)	100 mm	X min	26 mm	
Y (Depth)	100 mm	Y min	32 mm	
Z (Height)	80 mm	X max	32 mm	
Build plate shape	Rectang 🗸	Y max	34 mm	
Origin at center		Gantry Height	25 mm	
Heated bed		Number of Extruders	1 🗸	
G-code flavor	Marlin 🗸			
Start G-code		End G-code		
M201 X500.00 Y500.00 Z100.00 E5000.00 ;Set M203 X500.00 Y500.00 Z10.00 E50.00 ;Setup r M204 P500.00 R1000.00 T500.00 ;Setup Print/ M205 X8.00 Y8.00 Z0.40 E5.00 ;Setup Jerk M220 S100 ;Reset Feedrate M221 S100 ;Reset Flowrate G28 ;Home		G91 ;Relative positionning G1E-2 F2700 ;Retract a bit G1E-2 F2700 ;Retract and raise Z G1X5 Y5 F3000 ;Wipe out G1Z10 ;Raise Z more G90 ;Absolute positionning G1X0 Y{machine_depth} ;Present print		
G92 E0 ;Reset Extruder	Avia ca	M106 S0 ;Turn-off fan M104 S0 ;Turn-off hoter	nd	

If this is your first time using Cura, the profile will be selected by default.

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