Approval Sheet

Note: This Approval Sheet (Version Number: SP/2003060) prepared by Union Suppo Battery(liaoning) Co., ltd., is subject to be modified without prior notice.

1. MODEL: HED - 9000

2. SPECIFICATION

● Chemistry: Nickel Metal Hydride

• Nominal voltage: 1.2V

Nominal capacity: 9000 mAh

• Standard charge: 900 mA×15hrs

• Rapid charge: 3600 mA (controlled by at least 2 following methods simultaneously;

- Delta V = 5-10 mV/cell (controlling voltage-decreasing while charging);

 $\Delta T/\Delta t = 0.8-1$ Celsius/min (controlling surface temperature increment);

TCO = 40-45 Celsius(controlling battery surface temperature);

180 min (controlling charging time at constant current).

• Discharge end-voltage: 1.0V

• Max constant current of discharg 45000 mA (at 20 Celsius)

• Ambient temperature range (humidity: 65±10%)

Standard charge: 0 -- 40 Centigrade
Rapid charge: 10--35 Centigrade
Discharge --20 -- +50 Centigrade

• Storage temperature range (humidity: $65\pm10\%$)

Within 12 months .-20 -- +35 Centigrade
Within 3 months: .-20 -- +45 Centigrade
Within 1 month: .-20 -- +55 Centigrade

3. Appearance & Dimension/Weight

As per attached drawing

4. Performance Testing

4.1 Test Requirement

Unless otherwise stipulated, all tests are carried out in ambient temperature 20±5 Celsius,humidity 65± 10%;Tests should be made within one month after receipt of the battery.

Important: New batteries are delivered in a 0-30% charged state, discharge to 1.0V/cell before any test!

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4.2 Testing Procedure and Standard

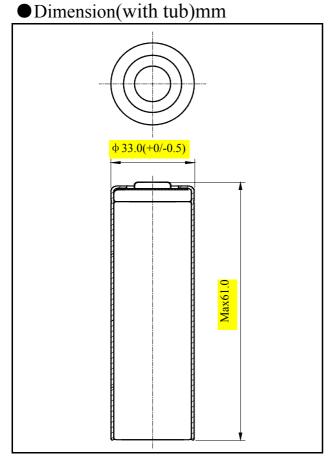
Item	Measuring Procedure	Standard	
1. Appearance	Visual check	Refusal of dirty, in shape	
		of scratched pack	
2. Dimension	Measured by calipers	As per attached drawing	
3. Weight	Weighed by balance with precision of 0.1g	Max 175 g	
4. Open-circuit voltage	Measure open-circuit voltage 14 days after standard charge	Min 1.25V	
5. Capacity	Calculate capacity when discharge at 1800 mA to 1.0V	Min 9000 mAh	
	/cell, within one hour after standard charge		
6. Impedance	Measure the impedance of battery by applying AC with frequency of $Max = 5.0 \text{ m}\Omega$		
	1000Hz within one hour after standard charge (by milliohm meter)		
7. Self discharge	Lay standard charged battery for 28 days at environmental temperature 20±2	Min 5400 mAh	
	Celsius, Measure capacity when discharge at 1800 mA to 1.0V/cell		
		No abnormality on	
8. Over-charge	Charge at 1800 mA for 48hrs appearance and structure should be observed		
9. Charge at high	Charge at 1800 mA for 48hrs should be observed by the battery in constant temperature box of 40±2 Celsius for 2 hours Discharge 0		
temperature	_	7200 mAh mir	
temperature	, and the second		
	cut-off control, stand it in ambient temperature of 20±2 Celsius for 1 hou		
10 I avy tammarature	discharge at 1800 mA to 1.0V/Cell		
1	Put the standard charged battery in an Constant Temperature Box at	Discharge Capacity	
discharge	0±2 Celsius, for 2 hours, discharge at 1800 mA to 1.0V/cell 5400 mAh mir		
11 Over discharge	Connect standard charged batteries with a resistor of 1.7Ω /		
11. Over-discharge	cell in series for 8 hours No deformation		
12. Cycle life	As per IEC Standard, inspect the capacity at 500th cycle Min 5400 mAh		
13. Humidity test	Put standard charged battery in ambient temperature: 33±3 Centigrade	No deformation	
	humidity:80±5% for 14 days	No leakage	
14. Vibration-proof	Lay the standard charged battery for 1 hour with open-circui Open circuit voltage		
	vibrate the battery Amplitude 4mm	variation below 0.02V/cel	
	Frequence 1000times/min	No deformation	
	Direction Any	No leakage	
	Time 60min		
15. Impact-proof	Impact-proof Lay the battery standard charged for 1 hour with open-circuit,drop with the		
	follow conditions: Height: 45cm	variation below 0.03V/cel	
	Target: Hard wood plate	No deformation	
	Direction: Any direction	No leakage	
	Times: 3		
16. Safety	Short-circuit the positive and negative polarity for 1 hour us No explosion but leakage		
	a leading wire of 0.75mm ²	or deformation allowed	
77 701	<u>, </u>		

Note: If batteries are properly used, it is kept in seal status, safety vent will not active. But in case of abuse use such as long time over charge, short circuit, over-discharge etc., battery inner pressure will increase and lead to safety vent open. Read instruction carefully before using.

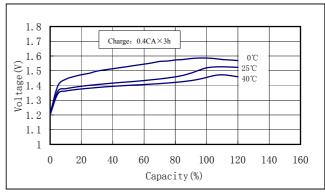
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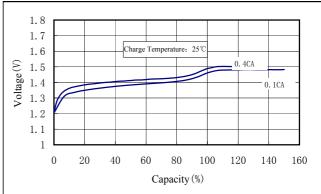
Parameters

Nominal V	oltage	1.2V	
Nominal cap	pacity(0.2C)	9000 mAh	
	OD(mm)	33.0 (+0/-0.5)	
Dimension	Height(mm)	61.0	
	Weight(g)	175.0	
Impedance (1000Hz)		$5.0~\mathrm{m}\Omega$	
	Slow Charge	900 mA×15hrs	
Charge	Rapid Charge	3600 mA×3hrs	
	(need control)		
	Charge	Slow charge: 0-40 Deg	
		Rapid Charge: 10-35 Deg	
Ambient	Discharge	-20 50 Deg.	
Temperature		1 year: -20-35 Deg.	
	Storage	3 months: -20- 45 Deg.	
		1 month: -20-55 Deg.	

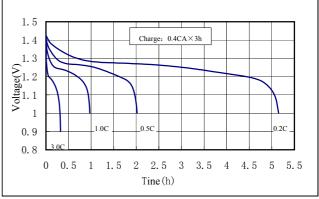


● Charge Characteristics





Discharge Characteristics



● Charge Retention Characteristics

